

## MULTIMIG® Series 400puls, 200 and 150

A car body professionals dream. Perfect MIG brazing.  
For galvanized sheets from 0.5 mm and up.

- ▶ Completing the range



	MULTIMIG® 400puls	MULTIMIG® 200	MULTIMIG® 150
Weldable current	25 - 320A	25 - 200A	15 - 150A
Weldable wires steel	0.6 - 1.2mm	0.6 - 1.0mm	0.6 - 0.8mm
Weldable wires aluminium	1.0 - 1.2mm	1.0 - 1.2mm	0.8 - 1.0mm
Weldable wires stainless steel	0.8 - 1.2mm	0.8 - 1.0mm	0.8mm
Weldable wires CuSi	0.8 - 1.2mm	0.8 - 1.0mm	0.8 - 1.0mm
Duty cycle 100 % (25°C/40°C*)	250A	125A / 100A	120A / 100A
Duty cycle 60 % (25°C/40°C*)	280A	160A / 130A	145A / 120A
Duty cycle I max. (25°C/40°C*)	40%	30% / 20%	60% / 40%
Supply voltage 50/60 Hz	3 x 400V	3 x 400V	3 x 400V
Mains	16A (CEE 16)	16A (CEE 16)	16A (CEE 16)
Dimensions D/W/H mm	745 x 340 x 498	880 x 400 x 755	880 x 400 x 755
Weight	62kg	68kg	66kg

\*EN 60974-1

## KERCOMET® Series 210 and 170

Whoever wants real performance will be one of the best with the new  
KERCOMET® Series.

- ▶ Next generation of the legendary KERCOMET®



	KERCOMET® 210	KERCOMET® 170
Weldable current	25 - 210A	25 - 170A
Weldable wires steel	0.6 - 1.0mm	0.6 - 0.8mm
Weldable wires aluminium	1.0 - 1.2mm	1.0mm
Weldable wires stainless steel	0.8 - 1.0mm	0.8mm
Weldable wires CuSi	-	-
Duty cycle 100 % (25°C/40°C*)	90A / 75A	90A / 70A
Duty cycle 60 % (25°C/40°C*)	110A / 90A	110A / 85A
Duty cycle I max. (25°C/40°C*)	25% / 15%	25% / 15%
Supply voltage 50/60 Hz	1 x 230V + 2 x 400V	1 x 230V + 2 x 400V
Mains	16A (CEE 16)	16A (CEE 16)
Dimensions D/W/H mm	880 x 400 x 755	880 x 400 x 755
Weight	69kg	65kg

\*EN 60974-1